

# Standards for Reprocessing Processes (1)



Validation	Sterilizers	Washing Disinfection	Chemical Indicators	Biological Indicators	Packaging
<b>EN ISO 14937</b> Requirements for development, validation and routine monitoring of all sterilization processes	<b>EN 285</b> Requirements for large sterilizers (over 54 l)	<b>EN ISO 15883-1</b> General Requirements for washer/disinfectors	<b>EN ISO 11140-1</b> General requirements, definition and test procedure for chemical indicators (CI)	<b>EN ISO 11138-1</b> General requirements and classifications on Biological indicators (BI)	<b>EN ISO 11607-1</b> Packaging of medical devices
<b>EN ISO 11135</b> EO processes	<b>EN 13060</b> Requirements for small sterilizers (below 54 l)	<b>EN ISO 15883-2</b> W/D requirements for surgical instruments	<b>EN ISO 11140-3</b> Requirements for the original BD-test page	<b>EN ISO 11138-2</b> BI for EO sterilization	<b>EN ISO 11607-2</b> Validation requirements for forming processes
<b>EN ISO 11137-1 -3</b> Radiation processes	<b>EN 14180</b> Requirements for LTSF sterilizers	<b>EN ISO 15883-3</b> W/D requirements for containers for human waste	<b>EN ISO 11140-4</b> Test requirements for BD-Simulation tests	<b>EN ISO 11138-3</b> BI for steam sterilization	<b>DIN CEN ISO/TS 16775</b> Guidance for the application of EN ISO 11607-1+2
<b>DIN CEN ISO/TS 13004</b> Radiation processes	<b>EN 1422</b> Requirements for EO sterilizers	<b>EN ISO 15883-4</b> W/D requirements for thermolabile endoscopes	<b>ISO 11140-5</b> Test requirements for the US BD-test	<b>EN ISO 11138-4</b> BI for dry heat sterilization	<b>EN 868 Series 2-10</b> Packaging of sterile goods
<b>EN ISO 17665-1 -3*</b> Steam processes	<b>WD 17180</b> Sterilizer for H <sub>2</sub> O <sub>2</sub> sterilization processes	<b>EN ISO 15883-5</b> W/Ds – test soils and methods	<b>EN ISO 11140-6</b> Type 2 indicators and PCDs as sterilizer tests (old: EN 867-5)	<b>EN ISO 11138-5</b> BI for LTSF sterilization	
<b>EN ISO 25424</b> LTSF processes	<b>EN ISO 18472</b> Requirements for test sterilizers (resistometers)	<b>EN ISO 15883-6</b> W/Ds – Requirements and tests for general purpose W/Ds with thermal disinfection	<b>EN ISO 15882</b> Guidance for the selection, use and interpretation of the results for chemical indicators	<b>EN ISO/WD 11138-6</b> BI for H <sub>2</sub> O <sub>2</sub> sterilization processes	
<b>ISO 22441</b> H <sub>2</sub> O <sub>2</sub> processes	<b>EN 12347</b> Biotechnology - Performance criteria for steam sterilizers and autoclaves	<b>EN ISO 15883-7</b> W/Ds – Requirements and tests for general purpose W/Ds with chemical disinfection for bedframes, containers, etc.		<b>EN ISO 11138-7</b> Guidance for the selection, use and interpretation of the results for biological indicators (old: ISO 14161)	
<b>EN ISO 20857</b> Dry heat processes		<b>DIN 58341</b> Requirements for the validation of cleaning & disinfection processes		<b>EN ISO 11138-8</b> Biological indicators – Reduced Incubation Time (RIT)	
<b>EN ISO 17664-1</b> Information about reprocessing of re-usable medical devices		<b>EN 16442</b> Storage cabinet for endoscopes			
<b>ISO 17664-2</b> Non-critical medical devices					
<b>DIN 58921</b> Validation of medical device simulators (MDS) (English version available)					

**EN 556-1**  
Definition:  
Sterility Assurance Level

\*Part 2+3 will be deleted and the content will be integrated  
in the new ISO/CD 17665-2 Moist heat sterilization of medical devices

red = in development

European Medical Device  
Regulation (MDR) 2017/745

# Standards for Reprocessing Processes (2)



Pharmaceutical Procedures	Sterilizing agents	Disinfectants and disinfectors	Aseptical Production	Additional standards
DIN 58950-1 Definitions	EN ISO 14160 Liquid chemical sterilizing agents for medical devices	EN 1499 Hygienic cleaning of hands	EN ISO 13408-1 General Requirements	EN 1041 Information supplied by the manufacturer of medical device
DIN 58950-2 Technical requirements		EN 1500 Hygienic hand disinfection	EN ISO 13408-2 Filtration	EN 15224 Healthcare services
DIN 58950-3 Tests		DIN 12353 Preservation of test organisms	EN ISO 13408-3 Lyophilization	EN ISO 13485 Medical device quality management system
DIN 58950-6 Operation		EN 17272 Chemical disinfectants and antiseptics for room disinfection	EN ISO 13408-4 Clean-in-place technologies	EN ISO 15223-1 Symbols for labeling of medical devices
DIN 58950-7 Requirements on services and local environment		DIN 58949 Steam disinfection apparatus	EN ISO 13408-5 Sterilization in place	EN ISO 10993-1 -17 Classification of medical devices
		RKI <sup>1</sup> list of tested disinfectants and disinfection processes	EN ISO 13408-6 Isolator systems	EN 61010-1 General safety requirements for sterilizers and WDs
		VAH <sup>2</sup> list of disinfectants		EN IEC 61010-2 Particular safety requirements for sterilizers and WDs
				EN ISO 12100 Safety of machinery – risk assessment
				EN 61326-1 EMC requirements for laboratory equipment
				DIN 58953-6 Test of microbial barrier of packaging material
				DIN 58953-7 Application technology packaging material
				DIN 58953-8 Logistic of sterile MD
				DIN 58953-9 Application technology sterilization containers
				DIN EN 13942 Dentistry – Reprocessing

<sup>1</sup> RKI = Robert Koch Institute, Germany

<sup>2</sup> VAH = Association for applied hygiene, Germany